On-The-Run Charging Solar Vehicle

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***Abstract*— In this report, the construction and working of a solar vehicle with minimum complexity in charging the batteries is shown. The MATLAB simulation results of the electrical vehicle are explained through the input taken from the solar panels and the output speed of the vehicle along with the speed of response of the system with the change in acceleration of the vehicle. The power from solar panels is tracked using the perturb and observation method of algorithm and with the help of two graphs i.e. I-V characteristics graph and P-V characteristics graph shows its characteristics. The constant speed of the vehicle is shown using a speed vs time graph. The speed of response of the system due to the practical change in speeds of the vehicle in a usual run is shown by another speed vs time graph. This report also contains the technical and physical details of all the equipment that are used in the construction of the vehicle. The selection of both electrical and mechanical components is one of the most important aspect of a solar vehicle which is covered briefly in this report. The electrical equipment in the vehicle includes solar panels, solar charge controller, BLDC motor, motor controller, batteries and speed control while the mechanical apparatus includes a simple steering system, braking system, suspension system, materials to be used and the chain drive system. The most common practical problems and troubleshooting are covered along with precautionary measures. This report is concentrated primarily on the electrical theme and the mechanical systems are only briefed which are mandatory in any vehicle. Some of the flexible changes in the vehicle according to the individual requirements are briefed in the chain drive system. The simplest of mechanical parts are used in the construction and their details are furnished in the report. The aim of this report is to construct a solar vehicle which is economical and simple in construction without any complexity in charging the batteries. The aim of the paper is reached in part.**

***Index Terms*— photovoltaic cell, BLDC motor, motor controller, simulation.**

I. INTRODUCTION

In this world of fuel and gas powered vehicles, there is an increasing need for reduction of environmental pollution by limiting the release of greenhouse gases into the environment. Every vehicle which uses engines and fossil fuels to power them emit carbon monoxides when the fuel doesn't burn completely, hydrocarbons from the exhaust and harmful nitrogen oxides. When hydrocarbons and nitrogen oxides combine in sunlight, they produce **ozone**. Ozone in the atmosphere closer to surface contributes to smog and causes respiratory problems. Air pollutants emitted from cars contribute to problems such as cancer, asthma, heart disease, birth defects and eye irritation. Keeping in mind the disastrous effects of the poisonous gases emitted due to vehicles, the best possible solution is to replace these vehicles with eco-friendly electric vehicles. Solar electric vehicle is one of the fancy ideas in the modern day world. The present day world's best idea of reducing the pollution and use of fossil fuels. By making use of available technology with changed specifications and by positioning the components in appropriate places the performance of the vehicle can be improved. There are many ways of building an electric vehicle. Some of the ways in which this problem is addressed is by charging the batteries using electricity in residences and placing them in vehicles which is a tiring job as the batteries are heavy and the user is paying for the charging of batteries. Charging the batteries using solar panels which are kept in an appropriate place and then using them in vehicles is a debatable idea considering the weight of the batteries and the possibility of unavailability of solar panels at the destination. Directly using the solar panels on the vehicle to run the motor is a limited approach as a large number of panels are required to run a high capacity motor and the vehicle stands constrained to work only when the solar panels are producing some power. Considering all these, this report concentrates on using solar panels on the vehicle to charge a high capacity battery which can be used at all times of the day and night which can also be helpful for long journeys.

II. CIRCUIT DESIGN AND SIMULATION

The electrical components and the electrical circuit design are the most important parts of the solar vehicle. The design is shown in the fig.1.1. The solar panels form the first part of the electrical design of the system. They are to be mounted on top of the solar vehicle where the sunlight is largely concentrated on. The solar panels are connected directly to the solar charge controller which is manufactured according to the required specifications. The solar charge controller uses its first two ports for intake of power from the solar panel which is stored in the batteries. The charge produced by the batteries to run the motor is controlled by the solar charge controller. The motor controller is connected to the solar charge controller. While the solar charge controller regulates the power with which the motor runs, the motor controls the working of the BLDC motor. The motor controller is also provided with auxiliary connections such as speed control of the motor, forward and reverse switch, Lights and horn. The connection between every two components is protected by using fuses or MCBs. Although it is not mandatory to use LED detection for every connection, it is highly recommended to use both fuses and LEDs between batteries and solar charge controller and also between BLDC motor and motor controller. The wiring of all electric components should be done properly to ensure safety and for the ease of controlling them. The copper wires are suggested for the wiring as they have one of the highest electrical conductivity rates amongst metals and have high negative coefficient of temperature, hence copper is more preferable than aluminium as our wiring material. In India wire selection is done using standard wire gauge (SWG) system. Since our max current flowing in the circuit is 40 A (considering starting current of the motor) selection of 25 mm^2 area of section of the copper wire is recommended.

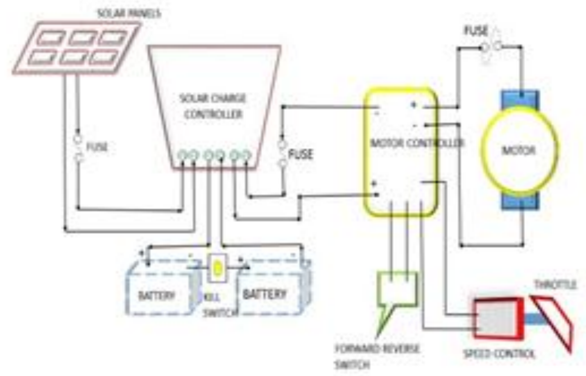

Fig.2.1 Electric circuit Design

Swg	Dia(mm)	Area mm^2	Ω/km	Max. amps
4	5.826	26.7	0.646	75

Tab.2.1 Specifications of the wires used

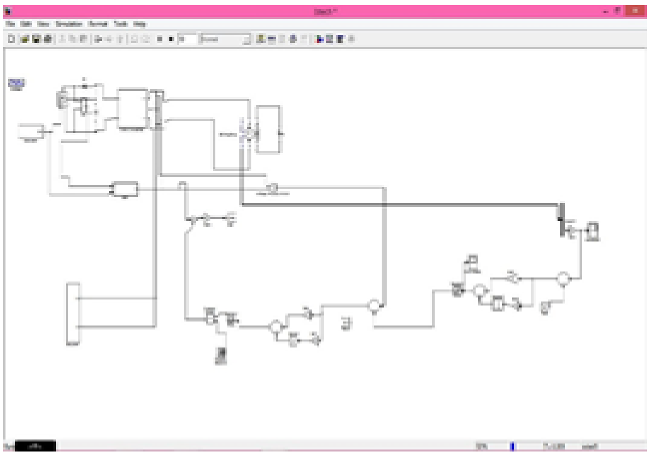

Fig.2.2 Electrical simulation in MATLAB software

MCB connections between components	**Current capacity**
Solar panel and solar charge controller	6A
battery and motor controller	10:00 AM
Motor controller and motor	6:00 AM

Tab.2.2 Fuse or MCB ratings

The solar panels are designed in the Simulink with a capacity of 500W. The capacity of the solar panels can be increased or decreased by addition or subtraction of the solar panel subsystems in the control system. The subsystem of photo voltaic cell is shown in the fig.2.3. A constant input of 1000 and a ramp input of slope 6 are given as input to every solar panel module in the subsystem. The outputs of these subsystems are voltage (V_{pv}) of photo voltaic cell and power (P_{pv}) of photo voltaic cell. Functional block parameters of a single photo voltaic cell module is shown in fig.2.4. All the outputs of the single photo voltaic cell are summed up to form the desired quantity. Photo voltaic cells are constant with respect to voltage so the I-V characteristics and P-V characteristics of the photo voltaic cells are considered as the proof of proper functioning of the photo voltaic module in the sub system. Photo voltaic cell is a practical source. As every practical source has a drop due to the shunt resistance, the photo voltaic cells has a drop in both current and voltage. The results can be seen clearly considering the I-V characteristics and the P-V characteristics. The current has a drop due to the shunt resistance and the voltage has a drop due to the series resistance. These forms the I-V curve (Y axis = current and X axis = voltage) of the photo voltaic cells which are shown in the fig.2.5. Similarly once the voltage and current are known in the system, the power can be determined as the product of voltage and current through which P-V curves (Y axis = power and X axis = voltage) are obtained as shown in fig.2.6.

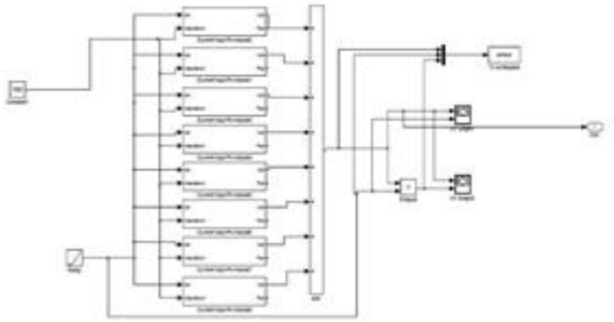

Fig.2.3. Sub system of photo voltaic cell module

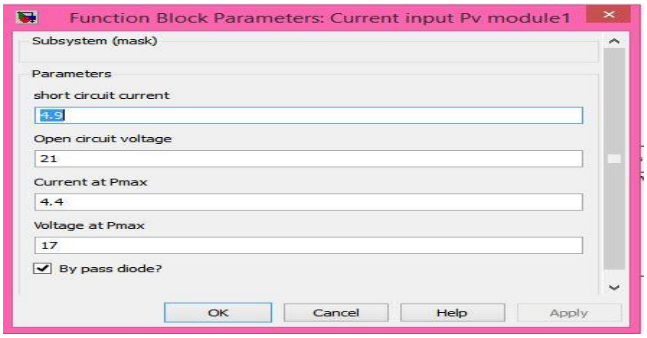

Fig.2.4. Functional block parameter of a single Module.

As physical quantities like sunlight, temperature, radiation etc. cannot be shown in MATLAB software, the photo voltaic cells also cannot be shown. Only if these curves are obtained, the sub system can be used as a photo voltaic cell in Simulink (MATLAB). Different curves are obtained for different positions of sun but it is essential for us to maintain at a point where maximum power can be derived. This is achieved from the maximum power point tracking (MPPT). There are many algorithms to implement the maximum power point tracking method. The algorithm used in this report is the perturb and observation method. This is the best control strategy for the MPPT technique. To know more about the perturb and observation method refer to the material mentioned in the references. Taking the voltage and current values from the photo voltaic cell, a MPPT with desired quality can be ordered. At the same time there is no requirement of any other converter as the load itself is dc (BLDC motor). If an ac motor is used, additional converter such as an inverter should be used to drive the motor. The power from the photo voltaic cells is not sufficient to run the motor so a dc to dc converter is to be used. It is also called as boost chopper or step up chopper. It is preferable to use a bidirectional chopper as we require to both step up as well as step down. A bidirectional dc to dc chopper is used to charge the batteries. This acts as a step down chopper when charging the batteries and as a step up chopper when the batteries are discharging. If the maximum power point tracking method is used to switch on/off the chopper, we shall always be at maximum power point. In the chopper it is essential to use a MOSFET switch as this chopper works on low voltage and high frequency applications. The MOSFET switch is to be commanded on when to switch on/off as only on this command the circuit decides on voltage requirement. Finally, to control all these we require a closed loop controller. To control the dc motor, actual speed (fig.2.7) of the motor is considered. Then the reference speed (fig 2.9) is given as an external input as the speed change due to acceleration is a physical quantity which cannot be expressed in the MATLAB software. From the comparison of these two speeds a duty cycle is obtained. Another duty cycle is taken from the MPPT. The average of these two duty cycles is used to switch on/off the dc to dc converter. Any change in speed is controlled through the chopper. The speed of response of the system is shown in the fig.2.10. The comparison of both the actual speed as well as the reference speed is done and the error is fed to a PI controller. The PI controller corrects the duty cycle. Then the carrier voltage of the control system and the reference voltage (constant of 400 in this report) are compared and the resultant is fed to the chopper. Usually only a MPPT controller or a motor controller are used in one program in which individual duty cycles are considered but in this report both MPPT controller and motor controller are being used in a single program so the average of both the duty cycles must be fed into the chopper.

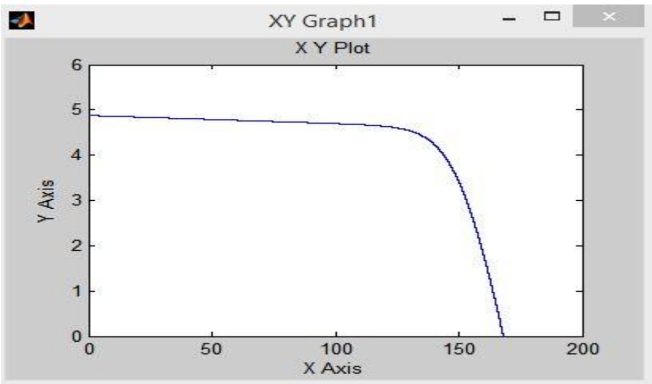

Fig.2.5. I-V characteristics of photo voltaic cell

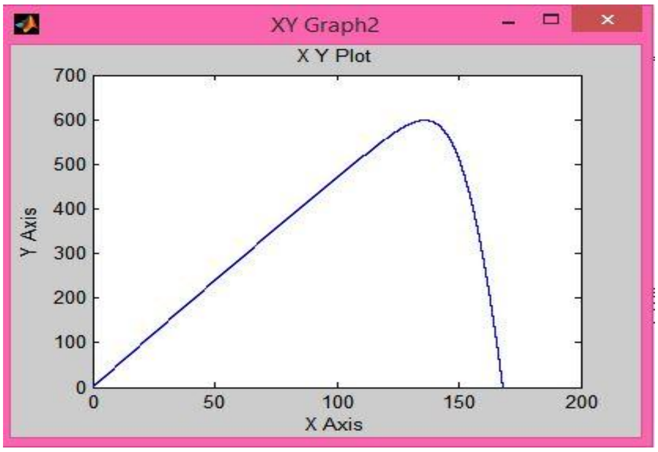

Fig.2.6. P-V characteristics of the photo voltaic cell.


Fig.2.7. Actual speed of the motor in speed vs time graph

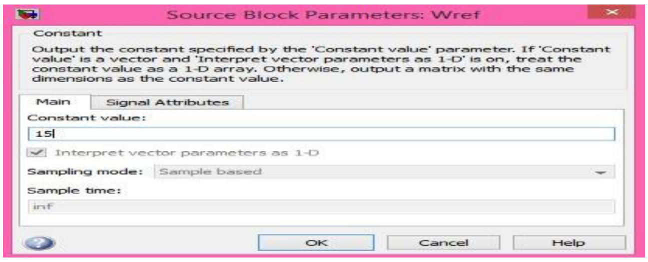

Fig.2.8. reference speed parameter


Fig.2.9. Reference speed of 25 in speed vs time graph

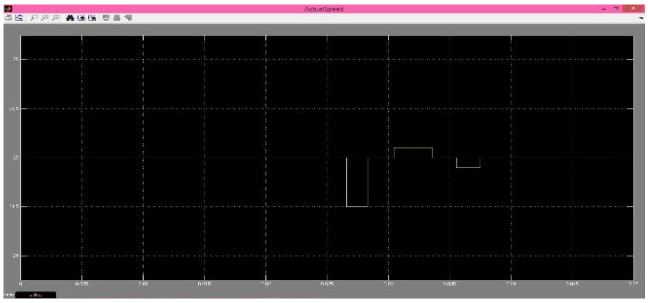
Fig.2.10. Speed of response to change in speeds.

III. SELECTION PROCESS

3.1 Motor

Motor is the most important part of an electric vehicle as motor is the sole machine which is running the vehicle. Motor being a major device converting electrical energy into mechanical energy to bring the vehicle into motion, we need to consider important parameters in selecting the motor those are horsepower, efficiency, life, starting torque, speed, cost, size, weight and its characteristics under operating conditions. In this report, the selection of motor is done considering the reduction of overall wieght and cost of the vehicle. A brushless direct current motor is best suited for this type of vehicle. BLDC motor is a synchronous motorpower by a dc source through a switching power supply. The rotor of this motor is a permanent magnet synchronous motor. Although there are many technical details for the selection of BLDC motor to run the vehicle, a brief note of avantages are as follows while the others can be viewed through the reference.

BLDC motor commutation is done based on rotor position information, high efficiency as voltage drop on electronic device is smaller than that on brushes, no maintenance as the brushes are absent, lower acoustic noises due to absence of arcs from the brushes to generate noise, greater dynamic response due to lower rotor inertia because of permanent magnets, smaller and lighter in weight , better speed vs torque characteristics as there is no brush friction to reduce useful torque, higher speed range as no mechanical limitation is offered by brushes or commutatotrs, better thermal performance as only the armature windings generate heat, which is the stator and is connected to the external part of BLDC motor and longer life. Due to the above mentioned advantages the BLDC motor is recommended in this report. The mechanical force required to move the vehicle and the force required to move the wheel can be revied from the reference. Force required to move the wheel is generated from reference. Input electrical power is equal to sum of the output mechanical power and power losses due to copper winding in armature. Field copper losses are neglected. The mathematical calculations for the BLDC motor are as follows:

$P_{electrical} = P_{mechanical} + P_{copper\ losses}$ (1)

Where,

$P_{electrical}$ is input electrical power in watts

$P_{mechanical}$ is output mechanical power in watts

$P_{copper\ losses}$ is copper losses i.e. I^2R losses in watts

$P_{electrical} = V*I$ (2)

Where,

V is supply voltage in volts (48V)

I is current in amps (29A)

Therefore, $P_{electrical} = 48*29 = 1392$ W

Load torque need to be calculated to know the amount of torque required to move the vehicle. It is also essential in selecting a perfect motor for the desired qualities.

$T_{load} = F*r*\mu$ (3)

Where,

T_{load} is load torque in N-m

F is the force required to spin the wheel in Newton =251.40N (from force equation)

R is the radius of the wheel in meters = 8inches = 0.2023m

μ is the coefficient of friction = 0.5

Therefore, $T_{load} = 251.40*0.2023*0.5 = 25.4291$ N-m

Considering the BLDC motor with torque greater than or equal to the load torque (T_{load}) with an output speed of 300 rpm and output torque of about 32.62 N-m.

$P_{mechanical} = T_m*\omega$ (4)

Where,

T_m is motor torque in N-m i.e. 32.62 N-m

ω is angular velocity in rad/sec i.e. $\omega_{rpm}*(2\pi/60)$

Therefore, $P_{mechanical} = (2\pi NT_m)/60 = (2*3.14*300*32.62)/60 = 1024.268$ W

$P_{copper\ losses} = I^2R$ (5)

Therefore, $P_{copper\ losses} = 29^2*0.139 = 116.899$ W

$\text{Efficiency} = \eta = \frac{P_{mech}+P_{cu\ loss}}{P_{elec}} \times 100$ (6)

Therefore, Efficiency = $\frac{1024.268+116.899}{1392} \times 100 = 81.98\%$

E = Back emf = 0 V

$V = E + IR$ (7)

Where,

V is supply voltage (volts) = 48v

I Is current (amps)

R is armature resistance (ohms) =1.65 ohms

$I = V/R$ (8)

Therefore, starting current = $\frac{48}{1.65}$= 29A

Fig.3.1.1. BLDC motor with chain drive

Power	1hp
Operating voltage	48 v
Operating current	15.62A
Starting /max current	29A
Maximum torque	32.62 N-m
Maximum output speed	300 rpm

Tab.3.1.1. Technical specifications of BLDC motor

As this report concentrates on eco-friendly solar vehicle, the requirement of speed is given the least priority

3.2 Motor controller

Motor controller as explained in the MATLAB simulation in this report is nothing but a closed loop system which is used to control the motor speeds, current flowing through the motor, switching on/off the chopper through MPPT control and auxiliaries. A detailed picture of a motor controller is given in fig.3.2.1. Motor controller is an electronic circuitry which controls the speed of the motor by increasing/decreasing the potentiometer. Demagnetization of permanent magnets can be prevented by controller by avoiding overloading conditions.

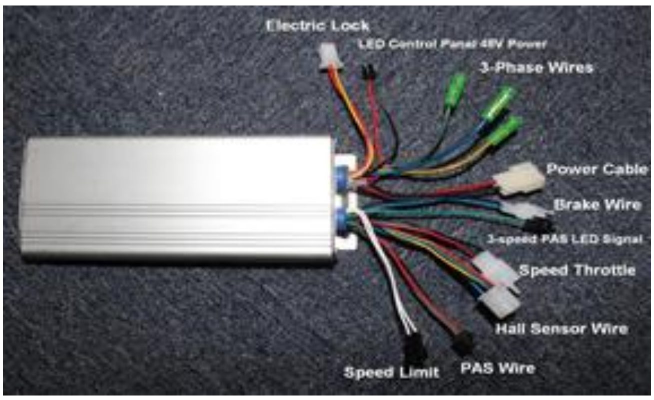

Fig.3.2.1. motor controller

3.3 Solar panels

In this report, the decision on selection of solar panels is done considering the ratings of the panels, area of the panels, cost and weight of the panels. Solar panels are the main source of power supply for the vehicle. The main function of the solar panels is that it should convert all the solar energy to electrical energy and then it is stored in the batteries which can be furthered used. Solar panels work on the principle of photoelectric effect. Generally panels are made of silicon which is a semiconductor. When light rays fall on the solar panels the photons present in the light excite the electrons of the silicon and displace them hence a hole is created and this hole is thereby filled with the photon itself. The silicon is doped to form 2 structures namely n-type and p-type. P-type is positively charged and n-type is negatively charged as a result an electric field is formed this field drives the free electrons along the semiconductor. Thus current is produced. There are three types of solar panels which can be considered. They are mono crystalline, poly crystalline and thin films. Almost 90% of the photovoltaics today are based on variation of silicon. The main difference is purity of silicon. More the purity the better the cell will be converting solar energy in electrical energy. The monocrystalline silicon (mono-is) or single crystalline silicon. They can be recognized by eternal even and uniform coloured indicating the purity of silicon. They are space efficient and live longer but they are highly expensive and are only efficient in warm weathers. They undergo breakdown when covered with dirt or shade. The polycrystalline are manufactured easily by allowing liquid silicon to cool using a seed crystal of the desired crystalline structure other methods include chemical vapour disposition (CVD). We prefer these over other due to their high efficiency and low cost and maintenance. These panels are used for the solar car because of the lower heat tolerance but these panels occupy a bit larger space which can be further overcome by typical arrangement of the panels in a particular area. So, the polycrystalline are best suited for the solar vehicle as they are of less weight, lower cost and more efficient. The panel's structure and position used on the solar vehicle mentioned in this report is shown in the fig.3.3.1. In this report two panels of 250 watts each connected in series are considered for installing exactly on the vehicle top.

Power	250W
Rated voltage	30.2V
Rated current	8.3A
Voc	37.4V
Isc	8.86A
Tolerance	±5%
η	15.1%

Tab.3.31.specification of the panel

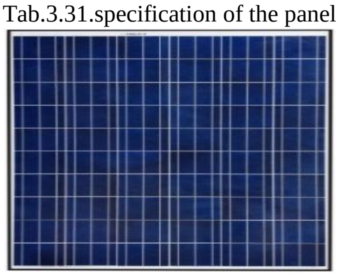

Fig.3.3.1.Solaranels.

Dimensions	250w
Length	100cm
Width	60cm
Thickness	3cm
No .of cells	9*6=54
Total area	$6000cm^2$

Tab.3.3.2. Dimensions of the panels

Note: Highly efficient solar energy practically does not depend only on the amount of heat or radiation falling on the panels but a combination of these along with the atmospheric temperature and regular cleaning of the panels that helps in efficient excitation of the silicon molecules which is the primary cause for the generation of current.

3.4 Solar charge controller

Solar charge controller is considered for the need to control the power from solar to battery and to increase efficiency of the power being tracked by controller from solar panel without any power losses. Solar charge controller is a small box consisting of solid state circuitry which is placed between a solar panel and a battery. Its function is to regulate the amount of charge coming from the solar panel that flows into battery bank in order to avoid the batteries being overcharged. It can also provide a direct connection to the load. There are two types of solar charge controllers. They are pulse width modulator (PWM) solar charge controller and maximum power point tracking (MPPT) solar charge controller. The later forces solar panel module to operate close to maximum power point to draw maximum available power. It also allows the use of solar panel module with higher output voltage than operating voltage of the battery which is not quite an advantage in a solar vehicle as there is no often change of solar panels once they are installed, keeping in mind the long life time of a solar panel (approx. 20 years). The use of MPPT solar charge controller reduces the complexity of connections which is also not a clear advantage as a maximum of two connections in excess to the present is required which does not sum up to be a great complexity. Although the use of MPPT solar charge controller is debatable for use in a solar vehicle due to its limited advantages and higher cost, it is preferable to opt for any of the two solar charge controllers depending upon the individual requirements. In this report, the MPPT solar charge controller is considered with 48V/40A.

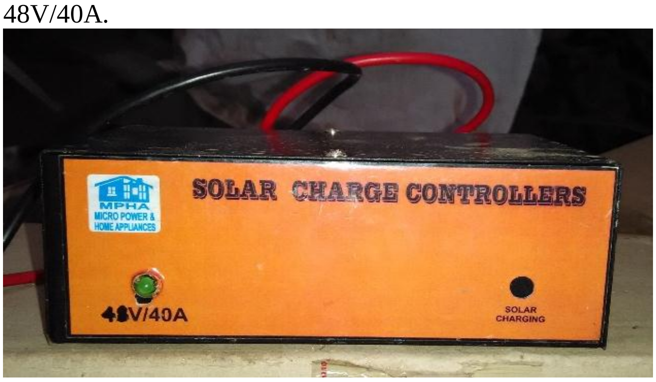

Fig.3.4.1. Solar charge controller.

3.5 Batteries

Batteries form the main source of power from the solar panels to run the BLDC motor. When battery is in charging mode electrical energy is converted into chemical energy and while in discharging mode chemical energy is converted into electrical energy. The selection of batteries in this report is done considering the need to supply sufficient power to the motor, cost and weight of the batteries. There are two types of batteries which can be chosen to run the vehicle. They are lead acid batteries and lithium ion (cobalt) batteries. In this report, the lithium ion batteries are considered due to the long discharging time, less weight and low maintenance. The main disadvantage of lead acid batteries are heavier (weight) than the lithium ion batteries and they require regular maintenance. In this report four lithium ion batteries of 12V and 33Ah are considered which are connected in series to achieve a total of 48V and 33Ah. The calculations on charging time and discharging time are the most important in perfect analysing of the working of the solar vehicle. The calculations are based on the specifications of motor, load torque, solar panels and batteries.

Capacity of the batteries = 33Ah

Current from the solar panels (average) = 8.3A

Charging time of the batteries = capacity in Ah / Charge rate in A (9)

Therefore, Charging time = 33/8.3 = 3.974 Hours.

The time mentioned above is the suitable considering only the ideal conditions. In practical the lithium ion batteries has an efficiency of 90%. Considering the practical conditions:

Charging time of the batteries = capacity in Ah / (Efficiency * Charge rate in A) (10)

Therefore, Charging time = 33 / (0.9*8.3) = 4.417 Hours.

Discharging time = (Capacity in Ah * Battery voltage) / Applied load in watts (11)

Considering the motor uses an average continuous current of 15.62 amps during the running of the vehicle, the applied load on the vehicle becomes 749.76 watts.

Therefore, Discharging time = (33 * 48) / 749.76= 2.11 hours.

This implies that when the vehicle runs at an average speed of 50kmph the distance travelled by the vehicle turns out to be 50 * 2.11 = 105.5 Kms.

Assuming that the conditions are ideal for efficient charging of the batteries through the solar panels. By the time the batteries get totally discharged within 2.11 hours, 47.76% of the battery gets charged back according to equation (12). Due to which the battery can run for additional fifty kilometres.

Percentage of charging = (time for charging / total time for full charge)*100 (12)

Therefore, Percentage of charging = (2.11/4.417)*100 = 47.76%

For one full charge, if the vehicle runs at a constant speed of 50kmph, the vehicle runs a distance of 105.5kms. Similarly, at 47.76% of full charge and at the same constant speed, the vehicle runs an additional distance of (0.4776*105.5=50.38) 50.38kms.

In the same way according to equation (12) while the vehicle runs an additional distance of 50.38kms, about 22.81% of the battery recharges which can run for 24.06kms more. Similarly, during the run of 24.06kms, about 10.89% of the battery recharges and can run for extra 11.48kms. The next stages can be neglected as the batteries get completely drained of charge.

Therefore the total distance covered by the vehicle at a constant speed of 50 kmph in ideal conditions for efficient charging of batteries is (105.5+50.38+24.06+11.48) **191.42kms.**

Day	Battery (Ah)	Current (I)	Charging time (hrs.)	Efficiency (%)	Actual time(hrs)	Current drawn(A)	Load (watts)	Disc. time (hrs)	Speed (kmph)	Distance (kms) *
1	33	8.34	3.956	90	4.396	15.62	749.76	2.112	50	105.6
2	33	8.24	4.004	90	4.449	17.78	853.44	1.856	50	92.8
3	33	8.1	4.074	90	4.526	16.24	779.52	2.032	50	101.6
4	33	8.15	4.049	90	4.498	15.40	739.20	2.142	50	107.1
5	33	8.32	3.966	90	4.407	15.33	735.84	2.152	50	107.6

* Only for one full charge

Tab.3.5.1. Speed, distance covered and Time taken for charging and discharging

3.6 Materials

In this report, selection of different materials for the chassis and body works is done considering the physical properties of some selected materials. A right material is of utmost importance when it comes to designing a chassis because if a material of correct requirement is not chosen, the chassis could break on loads leading to fatal conditions of the driver. The following are the important considerations for the selection of proper material for the chassis. The material must have high yield strength, high machinability, easy weld ability, low cost, light weight and high elongation at failure.

Some of the materials under consideration include AISI 4130 chromoly steel (preannealed), AISI 1020 steel and Al-6063-T1. The problem with AISI 4130 steel was even though it gave good strength and lighter than mild steel (MS), it is expensive and not easily weld able. Welding AISI 4130 steel is not only costly but could not be trusted as it has to be annealed before and after welding yet gives fractures without notice. AISI 1020 steel is cheap, easily available and weld able and with some decent specifications but when analysed for chassis and various components like rear axle, etc., it showed a high deflection of 2- 9mm with very less factor of safety and addition of members to improve strength makes the chassis heavy. Aluminium 6063-T1 gives enough yield strength to withstand all subjected stresses and loads. Though expensive, we cannot compromise on the quality on material for chassis and it is advised to look for a competitive price. Thus, Al-6063 satisfies all other requirements. Body Works is an important part of the vehicle design. External appearance is an important feature which not only gives grace and lustre to the vehicle but also dominates sale and marketing of it. Each product has a defined purpose. It has to perform specific functions to the satisfaction of customer. The

Functional requirement brings products and people together. However, when there are a number of products in the market having the same qualities of efficiency , durability and cost, the customer is attracted towards the most appealing and economical product. Three materials such as aluminium, carbon fibre and glass fibre can be considered for aesthetic considerations of the design. Aluminium shows good properties like light weight, does not rust easily, and has good machinability but is costlier than steel and is very abrasive. Carbon fibre contains some ideal qualities like High stiffness, high tensile strength, low weight, high chemical resistance, high temperature tolerance and low thermal expansion. However, they are relatively expensive when compared to similar fibres, such as glass fibres or plastic fibres. Thus, budget exceeded in its place. Glass fibre is light weight, easily mouldable, easy machining, Fire resistant, Low maintenance, Anti- magnetic, good electrical insulator. However, it is costlier than aluminium but fits into economic range. Selection of glass fibre as the material for moulding the body of the vehicle is an educated choice since glass fibre is cost effective, light weight, has good strength, it fits into the requirement slot for manufacturing the solar vehicle.

Fig.3.6.1.Body of the solar vehicle according to this report

Mechanical Prop.	Value (Metric)
Density	2.7g/cc
Hardness (Brinell)	42
Ultimate Tensile Strength	152 MPa
Tensile Yield Strength	90 MPa
Elongation at Break	20%
Modulus of Elasticity	69 GPa
Poisson's Ratio	0.33
Melting Point	616-654°C

Tab.3.6.1. mechanical properties of Al-6063-T1

3.7 Braking system

Braking system makes an important mechanical entity to any automobile. An excellent braking system is the most important safety feature of any land vehicle. The main requirement of the vehicle's braking system is that it must be capable of locking all wheels on a dry surface. Ease of manufacturability, performance and simplicity are a few important criteria that are to be considered for the selection of the braking system. The two main types of braking systems under consideration in this report are Drum and Disc brakes. In case of drum braking there is a high possibility of mud and debris to gather in the space between the shoe and the drum. Same problem is faced in mechanical disc brakes, but not in hydraulic disc brakes. Hydraulic brakes are found to be suitable for all type of terrain. Since, drum brakes are of more cost and they are heavier in weight which greatly increases the weight of solar car we can eliminate it. On the other hand, using hydraulic brakes can be an asset as it is cheap and it is readily available but the drawback was using this system the overall weight of the solar car is increased which makes it harder for the motor (linked to battery to solar panels) to run the car. The discs of brakes are made of paralytic grey cast iron. The material is cheap and has good anti-wear properties. Cast steel discs have also been employed in some cases, which wear even less and provide higher coefficient of friction; yet the big drawback in its case is the less uniform frictional behaviour. Two types of discs have been employed in various makes of disc brakes, i.e. the solid or the ventilated type. Disadvantages of ventilated type discs include usual thickness and heavier than solid discs, In case of severe braking conditions, they are liable to wrap, accumulation of dirt in the vents, which affects cooling, resulting in wheel imbalance, Expensive, Difficult to turn. Turning produces vibrations which reduces the life of the disc. Any of these make no much difference on the solar vehicle mentioned in this report as its overweight cannot go beyond 450kgs to 500kgs. Although in the practical version of the solar vehicle done through this report hydraulic drum brakes are used for the front axle and mechanical disc brakes are used for rear axle for experimentation (fig 3.7.1) it is advisable to opt for hydraulic disc brakes for both the front and back axles as they are economical and reliable.

3.8 Steering system

The controlling behaviour of a vehicle is influenced by the performance of its steering system. The track consisting of sharp turns and the stability of the system and the response time (Feedback) are vital factors in deciding the vehicles' run. The Worm and Sector mechanism, Rack and pinion and the Re-circulating ball mechanism were among our options to go with. In this report, on consideration of mounting ease, simplicity in design and considering that our vehicle is of the compact category; rack and pinion is chosen over the others. A practical picture is shown in the fig3.8.1. The rack and pinion being a simple system; can be easily manoeuvred and the defect, if any, can be spotted and taken care of. Moreover the steering wheel and other relevant apparatus are so placed in the design, for easy entering and exit of the driver. Rack and pinion steering gear being compact and light package with kinematically stiffer characteristics commonly employed on passenger vehicle cars. The composite error in the gear increases the torque required to rotate the steering wheel by the driver. Rack and pinion steering system has a very few moving parts, lighter in weight and economical. It converts the rotational motion of the steering wheel into the linear motion needed to turn the wheels. It provides a gear reduction, making it easier to turn the wheels. Recirculating steering system is used in heavy vehicle but for solar car the rack and pinion would be the good choice. In this steering system we can change the steering ratio according to our desire like 12:1, 7:1, 10:1 etc. which will really increase the efficiency of our solar car.

Fig 3.7.1. Experimental braking system used in vehicle

Fig 3.8.1. Rack and pinion steering system

3.9 Chain drive

Chain drive is a way of transmitting the mechanical power from one place to another. It is often used to convey power to the wheels of a vehicle, particularly bicycles and motorcycles. It is also used in a wide variety of machines besides vehicles. Most often, the power is conveyed by a roller chain, known as the drive chain, passing over a sprocket gear, with the teeth of the gear meshing with the holes in the links of the chain. The gear is turned, and this pulls the chain putting mechanical force into the system. There are two parts in a chain drive system. Roller chain and sprocket, by simply rotating the chain it can be used to lift or drag objects. Idler wheel are gears that do not put power into the system or transmit it out. An idler-wheel drive is a system used to transmit the rotation of the main shaft of a motor to another rotating device. An idler gear is a gear wheel that is inserted between two or more other gear wheels. Chain drive system is a simple mechanical system whose primary duty is to transfer the mechanical energy from motor to rear axle. The most important point to be noted in chain drive system is that the motor gear and the rear axle gear must be on a same line perpendicular to the rear axle. Any small error will result in displacement of chain. In this report, it is suggested to use a 2:1 ratio for teeth at the gears near the motor and at the rear axle.

Note: There is a chance of flexibility in chain drive system. If the individual requirement is to go for faster speeds then the same ratio as mentioned earlier must be followed with more teeth at the motor and less number of teeth at the rear axle. If the individual requirement is for higher torque due to hilly or sandy roads, the same ratio in reverse must be followed with more teeth at the rear axle and less number of teeth are the motor gear.

IV. ASSEMBLING

As all the important aspects for construction of the solar vehicle is covered, there is no requirement of any professional mechanic to supervise you when constructing. The only requirement is a well-equipped workshop which has a good welding, electric cutting machine to cut pipes, plates and solid rods and a drilling machine to drill into metal with different bits. The point wise assembling will make it easier for the assembling to be done within a few hours once all the equipment, materials and simulations are in hand.

i. Get the mechanical simulation done in CAD software and evaluate using CAE softwares according to selection process done in the above segments with individual designs and requirements. This simulation is useful to maintain the mechanical properties of the vehicle according to the standards. This also helps in giving a fancy touch to the design of the vehicle.

ii. Accumulate the mechanical materials according to the quantities mentioned in the simulation like the amount of Al-6063-T1, glass fibre, nuts and bolts, members, spanners, screwdrivers, grease, rack and pinion steering, four suspensions, chain drive system, two disc brakes, two disc brake callipers, hydraulic brake set, four wheels, brake pedals, acceleration pedal, four pedestals with ball bearings, comfortable seats etc.

iii. Order for all the electrical equipment with above mentioned specifications like BLDC motor, motor controller, solar panels, MPPT solar charge controller, Lithium ion batteries, and required quality of electric wires in abundance. It is also advised to get a soldering set, wire stripper and some high rating legs for the electric wires, two DC voltmeters to measure the voltage at batteries and motor, two DC ammeters to measure the current flowing through batteries and motor, three MCBs.

iv. Mark the Al-6063-Ti meatal and cut it to make a chassis according to simulation and also give additional members for seating, motor mounting and steering mounting.

v. Mark two circular rods of equal length for both front and rear axles, fix the disc brake for the front axle with nut and bolt, fix two pedestals from both sides of the axle and fasten it tight without horizontal movement. Weld two solid circular plates perpendicular to the axle at both ends of the axle which fit exactly to the rims of the wheels. Mark holes on the plates, drill them and fasten the wheels to the axle. Weld two small metal parts in the forward direction with holes. Repeat the same with no small metal parts with an additional chain drive gear in exact middle of the axle.

vi. Attach both the front and rear axles to the chassis with the pedestals with nut and bolt. Also connect the rack and pinion steering set to the front axle by bolting the two ends to the small metal parts with holes and fix the base of the steering to the main body. (If the steering is not tightly fixed, the vehicle cannot change direction). Attach the steering to the extra member provided in point number IV.

vii. Make a cabinet in the rear to hold the electrical equipment like motor controller, solar charge controller and batteries. Mount the motor in such a way that the motor chain drive gear should be exactly in line with rear axle gear and fix the motor.

viii. Chain the motor and the rear axle tightly and lubricate it with grease. Build the members and form the body of the vehicle as per the individual designs and mount the solar panels on top of the vehicle. It is advised to use some thermocols under the panels to reduce heat and noise while travelling.

ix. Complete the wiring of all the electrical equipment with safety measures where ever necessary. Do not short any wires. Fix the brake callipers to both front and rear axle with the support of members and attach them with pedals at foot. Also connect the accelerator to motor controller and connect it with pedal near the driver's feet.

x. Place the seats and fix them. First switch on the MCBs at batteries and motor respectively and go for a test run. If the motor is running satisfactorily, fix the rest of glass fibre according to individual designs. Now the new "on-the-run charging solar vehicle" is ready and good to go.

V. Discussions

In extension to this model of solar vehicle according to this report, there is scope for developments and also discussing some practical problems.

The introduction of regenerative braking to the existing model can be of a significant boost to the solar vehicle. As for every time the brakes are used, it helps in charging the batteries. This decreases the pressure on the solar panels to charge the batteries and the batteries can be charged quicker than at present. When you're driving along, energy flows from the batteries to the motors, turning the wheels and providing you with the kinetic energy you need to move. When you stop and hit the brakes, the whole process goes into reverse: electronic circuits cut the power to the motors. Now, your kinetic energy and momentum makes the wheels turn the motors, so the motors work like generators and start producing electricity instead of consuming it. Power flows back from these motor to the batteries, charging them up. So a proportion of the energy you lose by braking is returned to the batteries and can be reused when you start off again.

A solar tracking system along with the MPPT solar charge controller can be an effective addition to the present technology. As the sunlight can be in various direction other than the way the vehicle is running or the radiation might be falling slant on the panel, the solar tracking device can track the sunlight and position the panel perpendicular to the radiation and get maximum output. This helps in higher current to charge the batteries faster. A combination of both the above mentioned techniques would be a great boost to the available technology as proposed in this report.

Some of the problems faced during the construction of the vehicle include the wrong decision of using a belt driven system instead of chain driven system which is not having enough strength to pull the load and it expands due to heat making the belt loose. The mechanical brakes are not much efficient in braking. The nut and bolts should fit exactly without any movement and the holes must be drilled according to the nuts available. Trial and error on welding the materials will result in damage to the quality of the vehicle and increases the cost of the vehicle.

VI. Trouble Shooting

In any vehicle, even after many precautions some troubles might occur. Any difference from normal working conditions is considered as a defect and should be addressed accordingly. Some of the most common troubles in the solar vehicle mentioned in this report are as under:

Some of the most common problems such as braking, welding, tyres, motor controler, motor, battery, steering, solar charge controller and other common mechanical parts can be met with ease using this table. Also some problems might require extensive look into hem and complete replacement is done which is the final step while there is no alternative for that.

Process step	Potential failure mode	Potential failure effects	Potential causes	Current process controls	Actions recommended
What is the step?	In what ways can the step go wrong?	What is the impact on the customer if the failure mode is not prevented or corrected?	What causes the step to go wrong? (i.e., How could the failure mode occur?)	What are the existing controls that prevent the failure mode	What are the actions for reducing the occurrence of the cause or for improving its detection?
Braking	Leakage in cylinder	Brake failure/Risk of accident/Vehicle damage	Damage in cylinder	Diff. master cylinders for each brake	Repair / Replace
	Hydraulic hoses oil leakage	Brake failure/Risk of accident/Vehicle damage	Excess pressure in the Hoses	Standard hoses	Repair / Replace
Welding	welding breakage	Sudden misalignment	excess Load	Unequal a arms	Replace
	Weld Breakage	Breakage	Impact	TIG welding	Reweld
Tyre	Deflate	Inability to drive	piercing by objects	Hosier tire	Replace/ repair
Motor Controller	Throttle	Risk of accident/inability to accelerate	High current, voltage flow	fuse	Repair / Replace
Motor	permanent magnet	Vehicle stops	High current flow, overloading	Motor controller	Repair / Replace
	over heating	Harmful for Engine	Continuous working	Air exposure	Use cooling system
	mounting points failure	excessive vibration / noise	loose mounting nut	high strength nut bolts	washers
	Chain	vehicle stops	loose or tight	mount properly	Repair / Replace
	armature windings	vehicle stops	High current flow, overloading	Motor controller	Repair / Replace
Battery	Charging Mode	Risk of accident/damage to batteries	Over Charging	Solar Charge Controller	Repair / Replace
	Dis Charging Mode	Risk of accident/damage to batteries	Over Charging	Solar Charge Controller	Repair / Replace
Steering	end of tie rod breaks	no steer	high impact forces	none	Repair / Replace
	Steering linkage breaks	no steer	high impact forces	1 to 1 linkage	Repair / Replace
Solar Charge Controller	Over heating	Battery and controller damage	Insufficient heat sync	Heat sync	Repair / Replace
	Connections	uncontrolled drive/ Risk of accident	loose connections/reverse connections	Tight and proper polarity connections	Repair / Replace

Tab.5.1. common trouble shooting techniques.

VII. Conclusion

According to the specifications of electrical and mechanical parts mentioned in this report, the construction of the "on-the-run charging solar vehicle" is made simple. The aim of the report is reached in part.

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